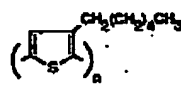
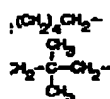
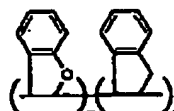


■ Polyhexyl ■

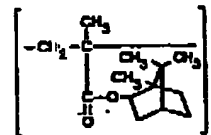
(dec) alcohol, _____	5mL	15.90
$\frac{1}{2}$ OH bp 119° nD 1.3180	25mL	43.00
(dec) alcohol, _____	5mL	15.90
$\frac{1}{2}$ (OCH ₂ CH ₂) ₂ OPO ₃ H ₂	25mL	43.00
(dec) monoalkylamide, _____	5g	15.90
9° d 1.700	25g	43.00
(dec) _____	5mL	15.90
_____	25mL	43.00
(dec) monocarboxylic _____	5mL	15.90
3000 d 1.770 Fp none	25mL	43.00
$\text{C}(\text{CH}_3)_2\text{CO}_2\text{H}$ _____	250g	18.30
14,200. Tm 58-65°	1kg	53.70
12° d 1.080	100mL	17.00
_____	250mL	34.00
00 cps	100g	17.00
7° d 1.080	250g	34.00
0-8,000 cps	100mL	17.70
d 1.140	250mL	32.10
IRYMATOP	100mL	17.70
_____	250mL	32.10
_____	100mL	17.70
_____	250mL	32.10
Ion 6/12 page 1240	250mL	20.30
16/9 page 1240	_____	_____
1-6] _____	250mL	20.30
1.5340 d 1.100	_____	_____
fo page 1240	_____	_____
forms _____	100g	17.00
_____	250g	34.00
190°C/2.16kg, DIN	_____	_____
vis 20.80. Tg -65°, Tm	_____	_____
14-14-6] mp 33°	250g	21.30
_____	1kg	58.80
ity 2.0. Tm (DSC,	_____	_____
28-adipic acid] diol ...	250mL	20.50
[110°C]	1L	58.50
vis 2.1	_____	_____
vis 1.4810	25g	101.90
TABLE LIQUID TOXIC	_____	_____
Average M _n ca.	_____	_____



44,570-3



44,558-8



19,193-7

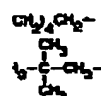
44,570-3 Poly(3-hexyloxythiophene-2,5-diyl), regioregular [104834-50-1] mp 238°	19	229.35
For the characterization and solid-state properties of this polymer, see J. Am. Chem. Soc. 1994, 117, 233.		
Solid. Greater than 98.5% head-to-tail regiospecific conformation. Average M _n ca. 87,000		
Product of Fluka® Metals, Inc.		
51,082-3 Poly(3-hexyloxythiophene-2,5-diyl), regiorandom [104834-50-1]	1g	229.35
For solid state properties see J. Am. Chem. Soc. 1994, 117, 233		
Red solid. Conducting polymer. 1:1 (head-to-head):(head-to-tail) linkages of regiorandom		
Product of Fluka® Metals, Inc.		
48,709-6 Poly(4-hydroxybenzoic acid-co-ethylene terephthalate) [125300-07-4]	100g	20.00
$[-\text{OC}_6\text{H}_4\text{CO}_2-]_x [-\text{OCH}_2\text{CH}_2\text{O}_2\text{C}_6\text{H}_4\text{CO}_2-]_y$		
Liquid crystalline copolyester		
43,234-2 Poly(4-hydroxybenzoic acid-co-6-hydroxy-2-naphthoic acid) [70679-52-4]	100g	21.10
$[-\text{OC}_6\text{H}_4\text{CO}_2-]_x [-\text{OC}_{10}\text{H}_6\text{CO}_2-]_y$, mp 280° d 1.500	500g	70.20
Liquid crystal random thermoplastic copolymer. Average M _n >20,000. Reinforced with ca. 15% glass fiber		
34,350-2 Poly(3-hydroxybutyric acid), natural origin [26063-00-3] $[-\text{COCH}_2\text{CH}(\text{CH}_3)\text{O}-]_n$	10g	41.10
RAS 1(2), 3163D	100g	263.40
T _g 172°C (DSC). Biodegradable polymer		
40,310-5 Poly(3-hydroxybutyric acid-co-3-hydroxyvaleric acid), natural origin	10g	32.40
[80181-31-3] $[-\text{COCH}_2\text{CH}(\text{CH}_3)\text{O}-]_x [-\text{COCH}_2\text{CH}(\text{CH}_3)\text{CH}_2\text{O}-]_y$, T _g 8 + 4.5° (x=0.1, CHCl ₃)	100g	207.80
RAS 1(2), 3163E		
PHV content 5 wt. %		
Produced via a controlled fermentation process using microorganisms. Biodegradable polymer		
40,311-3 Poly(3-hydroxybutyric acid-co-3-hydroxyvaleric acid), natural origin	10g	32.40
[80181-31-3] $[-\text{COCH}_2\text{CH}(\text{CH}_3)\text{O}-]_x [-\text{COCH}_2\text{CH}(\text{CH}_3)\text{CH}_2\text{O}-]_y$	100g	207.80
PHV content 8 wt. %		
Produced via a controlled fermentation process using microorganisms. Biodegradable polymer		
40,312-1 Poly(3-hydroxybutyric acid-co-3-hydroxyvaleric acid), natural origin	10g	32.40
[80181-31-3] $[-\text{COCH}_2\text{CH}(\text{CH}_3)\text{O}-]_x [-\text{COCH}_2\text{CH}(\text{CH}_3)\text{CH}_2\text{O}-]_y$	100g	207.80
PHV content 12 wt. %		
Produced via a controlled fermentation process using microorganisms. Biodegradable polymer		
19,206-8 Poly(2-hydroxyethyl methacrylate) [25249-16-5] $[-\text{CH}_2\text{C}(\text{CH}_3)(\text{CO}_2\text{CH}_2\text{CH}_2\text{OH})-]_n$	1g	13.20
d 1.150 FTIR 1(2), 11840 RAS 1(2), 3167F	10g	57.00
Crystals. Average M _n ca. 500,000	25g	113.80
18,213-3 Poly(2-hydroxypropyl methacrylate) [25703-79-1]	10g	68.40
$[-\text{CH}_2\text{C}(\text{CH}_3)(\text{CO}_2\text{CH}_2\text{CH}(\text{OH})\text{CH}_3)-]_n$ FTIR 1(2), 11800 Safety 2,2877A	25g	134.20
RAS 1(2), 3165K		
Crystals		
Poly(4-hydroxystyrene), see Poly(4-vinylphenol)		
44,868-8 Poly(indene-co-coumarone) [33343-70-5] d 1.140 Fp >230°F (110°C)	1kg	18.51
Flake. Average M _n ca. 735, 10 wt. % coumarone	3kg	41.41
44,869-8 Poly(indene-co-coumarone) [33343-70-5]	1kg	18.51
Flake. Average M _n ca. 1,090, 10 wt. % coumarone	3kg	41.41
19,195-7 Poly(isobornyl methacrylate) [64114-51-6] FTIR 1(2), 1194B RAS 1(2), 3167E	10g	42.61
Beads. Average M _n ca. 554,000 (GPC). Tg 110°. Solubility parameter 8.1		
18,143-5 Polyisobutylene [9003-27-4] $[-\text{CH}_2\text{C}(\text{CH}_3)_2-]_n$ nD 1.5045 d 0.920 FTIR 1(2), 1182B	100g	48.31
Safety 2,28788 RAS 1(2), 3151N. FTIR 1(2), 1182B	250g	80.71
Stabchunk. Stabilized with 500 ppm 2,8-di-tert-butyl-4-methylphenol. Average M _n ca. 420,000, M _w ca. 500,000, M _n ca. 200,000 (GPC/MALLS). Tg -76°. Tm 1.5°. Solubility parameter 7.7		
18,148-3 Polyisobutylene [9003-27-4] $[-\text{CH}_2\text{C}(\text{CH}_3)_2-]_n$	100g	41.41
Stabchunk. Stabilized with 500 ppm 2,8-di-tert-butyl-4-methylphenol. Average M _n ca. 1,200,000, M _w ca. 1,000,000, M _n ca. 600,000 (GPC/MALLS)	250g	74.81

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■ 1375 ■

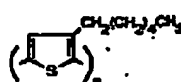
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la) alcohol, _____	5ml	15.90
34 bp 118° nD 1.3160	25ml	43.00
la) alcohol, _____	5ml	15.90
(OCH ₂ CH ₂) ₂ OPO ₃ H ₂	25ml	43.00
la) monoalkylamide, _____	5g	15.90
d 1.700	25g	43.00
la) _____	5ml	15.90
	25ml	43.00
la) monocarboxylic acid, _____	5ml	15.90
100 d 1.770 Fp none	25ml	43.00
(CH ₂) ₄ CO ₂ H _____	250g	18.30
1200. Tm 55-65°	1kg	53.70
d 1.090	100ml	17.00
	250ml	34.00
l cps _____	100g	17.00
d 1.090	250g	34.00
8,000 cps _____	100ml	17.70
1.140	250ml	32.10
HYMATOR _____	100ml	17.70
	250ml	32.10
n 6/12 page 1240		
6/9 page 1240		
d _____	250ml	20.30
1.5340 d 1.100		
l page 1240 _____	100g	17.00
HTM _____	250g	34.00
10°C/2.16kg DIN		
20.80. Tg -85°, Tm		
4-14-6 mp 33° _____	250g	21.20
	1kg	58.80
y 2.0. Tm (DSC, _____		
iodipic acid) diol _____	250ml	20.50
110°C) _____	1L	58.50
ratio 2:1 _____		
(CH ₂) ₄ nD 1.4810 _____	25g	101.80
USLE LIQUID TOXOC		
Average M _n ca.		

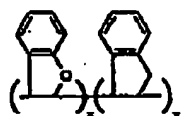


■ Polyhexylt ■

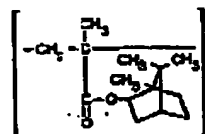
44,570-3 Poly(3-hexylthiophene-2,5-diyl), regioregular [104934-50-1] mp 238°	1g	229.35
For the characterization and solid-state properties of this polymer, see <i>J. Am. Chem. Soc.</i> 1994, 117, 233.		
Solid. Greater than 98.5% head-to-tail regiospecific conformation. Average M _n ca. 57,000		
Product of Rika® Metals, Inc.		
51,082-3 Poly(3-hexylthiophene-2,5-diyl), regiorandom [104934-50-1]	1g	229.35
For solid state properties see <i>J. Am. Chem. Soc.</i> 1994, 117, 233		
Red solid. Conducting polymer. 1:1 (head-to-head):(head-to-tail) linkages of regiomers.		
Product of Rika® Metals, Inc.		
49,709-6 Poly(4-hydroxybenzoic acid-co-ethylene terephthalate) [125300-07-4]	100g	20.00
(-OC ₆ H ₄ CO-) _x (-OCH ₂ CH ₂ O ₂ CC ₆ H ₄ CO-) _y		
Liquid crystalline copolyester		
43,234-2 Poly(4-hydroxybenzoic acid-co-6-hydroxy-2-naphthoic acid) [70679-62-4]	100g	21.10
(-OC ₆ H ₄ CO-) _x (-OC ₁₀ H ₆ CO-) _y , mp 280° d 1.500	500g	70.20
Liquid crystal random thermoplastic copolymer. Average M _n >20,000. Reinforced with ca. 15% glass fiber		
36,350-2 Poly(3-hydroxybutyric acid), natural origin [26069-00-3] (-COCH ₂ CH(CH ₃)-) _n	10g	41.10
R&S 1(2), 3163D	100g	265.40
T _m 172°C (DSC). Biodegradable polymer		
40,310-5 Poly(3-hydroxybutyric acid-co-3-hydroxyvaleric acid), natural origin	10g	32.40
(-OCH(CH ₃)-CO-) _x (-OCH(CH ₂ CH ₃)-CO-) _y , [α] _D +4.5° (c=0.1, CHCl ₃)	100g	207.80
R&S 1(2), 3163E		
PHV content 5 wt. %		
Produced via a controlled fermentation process using microorganisms. Biodegradable polymer		
40,311-3 Poly(3-hydroxybutyric acid-co-3-hydroxyvaleric acid), natural origin	10g	32.40
(-OCH(CH ₃)-CO-) _x (-OCH(CH ₂ CH ₃)-CO-) _y	100g	207.80
PHV content 8 wt. %		
Produced via a controlled fermentation process using microorganisms. Biodegradable polymer		
40,312-1 Poly(3-hydroxybutyric acid-co-3-hydroxyvaleric acid), natural origin	10g	32.40
(-OCH(CH ₃)-CO-) _x (-OCH(CH ₂ CH ₃)-CO-) _y	100g	207.80
PHV content 12 wt. %		
Produced via a controlled fermentation process using microorganisms. Biodegradable polymer		
18,206-6 Poly(2-hydroxyethyl methacrylate) [25249-18-5] (-CH ₂ C(CH ₃)(CO ₂ CH ₂ CH ₂ OH)-) _n	1g	18.20
d 1.150 FTIR 1(2), 1194C R&S 1(2), 3167F	10g	57.00
Crystals. Average M _n ca. 300,000	25g	112.80
18,213-3 Poly(2-hydroxypropyl methacrylate) [25703-78-1]	10g	58.40
(-CH ₂ C(CH ₃)(CO ₂ CH ₂ CH(OH)CH ₃)-) _n FTIR 1(2), 1190C Safety 2,2877A	25g	134.20
R&S 1(2), 3165K		
Crystals		
3 Poly(4-vinylstyrene), see Poly(4-vinylphenol)		
44,669-6 Poly(indene-co-coumarone) [35343-70-5] d 1.140 Fp >230°F (110°C)	1kg	18.50
Flake. Average M _n ca. 735, 10 wt. % coumarone	2kg	41.40
44,669-6 Poly(indene-co-coumarone) [35343-70-5]	1kg	18.50
Flake. Average M _n ca. 1,090, 10 wt. % coumarone	3kg	41.40
18,195-7 Poly(isobornyl methacrylate) [64114-51-8] FTIR 1(2), 1194B R&S 1(2), 3167E	10g	42.60
Beads. Average M _n ca. 554,000 (GPC). Tg 110°. Solubility parameter 8.1		
18,145-5 Poly(isobutylene) [9003-27-4] (-CH ₂ C(CH ₃)-) _n nD 1.5045 d 0.920 FTIR 1(2), 1162B	100g	48.30
Safety 2,2878B R&S 1(2), 3151N RTECS# UD1010000	250g	80.70
Starchunk. Stabilized with 500 ppm 2,6-di-tert-butyl-4-methylphenol. Average I _h ca. 420,000, M _w ca. 500,000, M _n ca. 200,000 (GPC/MALLS). Tg -76°. Tm 1.5°. Solubility parameter 7.7		
18,146-3 Polyisobutylene [9003-27-4] (-CH ₂ C(CH ₃)-) _n	100g	41.40
Starchunk. Stabilized with 500 ppm 2,6-di-tert-butyl-4-methylphenol. Average I _h ca. 1,200,000, M _w ca. 1,000,000, M _n ca. 600,000 (GPC/MALLS)	250g	74.60



44,570-3



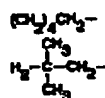
44,668-6



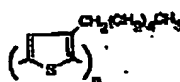
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■ Polyhexylt ■

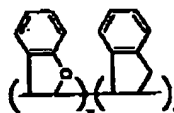
i) alcohol, _____	5mL	15.90
H bp 119° n _D 1.3160	25mL	43.00
i) alcohol, _____	5mL	15.90
(CH ₂ CH ₂) ₂ OPO ₃ H ₂	25mL	43.00
i) monocarboxylic acid, _____	5g	15.90
d 1.700	25g	43.00
i) _____	5mL	15.90
_____	25mL	43.00
i) monocarboxylic acid, _____	5mL	15.90
d 1.770 Fp none	25mL	43.00
(CH ₂) ₄ CO ₂ H _____	250g	19.30
_____	1kg	53.70
200. Tm 55-85°	100mL	17.00
d 1.090	250mL	34.00
cps	100g	17.00
d 1.090	250g	34.00
8,000 cps	100mL	17.70
1.140	250mL	32.10
YMATOR	100mL	17.70
_____	250mL	32.10
_____	100mL	17.70
_____	250mL	32.10
n 6/12 page 1240	_____	_____
8/9 page 1240	_____	_____
6] _____	250mL	20.30
1.5340 d 1.100	_____	_____
i) _____	100g	17.00
_____	250g	34.00
10°C/2.16kg, DIN	_____	_____
6 20:50 Tg -65°, Tm	_____	_____
4-14-6] mp 33°	250g	21.30
_____	1kg	58.80
ly 2.0. Tm (DSC,	_____	_____
triple acid] diol _____	250mL	20.50
110°C	1L	58.50
viscosity 2.1	_____	_____
(CH ₂) ₄ n _D 1.4810	25g	101.90
ABLE LIQUID TOXIC	_____	_____
Average M _w ca.	_____	_____



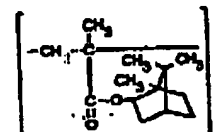
44,570-3	Poly(3-hexylthiophene-2,5-diy), regiorandom [104934-50-1] mp 238°	1g	229.35
	For the characterization and solid-state properties of this polymer, see J. Am. Chem. Soc. 1994, 117, 233.		
	Solid. Greater than 98.5% head-to-tail regiospecific conformation. Average M _w ca. 87,000		
	Product of Risko® Metals, Inc.		
51,082-3	Poly(3-hexylthiophene-2,5-diy), regiorandom [104934-50-1]	1g	229.35
(CS)	For solid state properties see J. Am. Chem. Soc. 1994, 117, 233		
	Red solid. Conducting polymer. 1:1 (head-to-head):(head-to-tail) linkages of regiorandom		
	Product of Risko® Metals, Inc.		
48,708-6	Poly(4-hydroxybenzoic acid-co-ethylene terephthalate) [125300-07-4]	100g	20.00
(CS)	(-OCH ₂ CH ₂ CO-) _n (-OCH ₂ CH ₂ CO-) _m		
	Liquid crystalline copolyester		
43,234-2	Poly(4-hydroxybenzoic acid-co-6-hydroxy-2-naphthoic acid) [70679-62-1]	100g	21.10
	(-OCH ₂ CH ₂ CO-) _n (-OCH ₂ CH ₂ CO-) _m	500g	70.20
	Liquid crystal random thermoplastic copolymer. Average M _w > 20,000. Reinforced with ca. 15% glass fiber		
36,350-2	Poly(3-hydroxybutyric acid), natural origin [26063-00-3] (-COCH ₂ CH(CH ₃)O-) _n	10g	41.10
	RAS 1(2), 3163D	100g	263.48
	T _g 172°C (DSC). Biodegradable polymer		
40,310-5	Poly(3-hydroxybutyric acid-co-3-hydroxyvaleric acid), natural origin	10g	32.40
	[80181-31-3] (-COCH ₂ CH(CH ₃)O-) _n (-COCH ₂ CH(CH ₃)O-) _m T _g 14.5° (DSC) (CH ₂) ₄	100g	207.80
	RAS 1(2), 3163E		
	PHV content 5 wt. %		
	Produced via a controlled fermentation process using microorganisms. Biodegradable polymer		
40,311-3	Poly(3-hydroxybutyric acid-co-3-hydroxyvaleric acid), natural origin	10g	32.40
	[80181-31-3] (-COCH ₂ CH(CH ₃)O-) _n (-COCH ₂ CH(CH ₃)O-) _m	100g	207.80
	PHV content 8 wt. %		
	Produced via a controlled fermentation process using microorganisms. Biodegradable polymer		
40,312-1	Poly(3-hydroxybutyric acid-co-3-hydroxyvaleric acid), natural origin	10g	32.40
	[80181-31-3] (-COCH ₂ CH(CH ₃)O-) _n (-COCH ₂ CH(CH ₃)O-) _m	100g	207.80
	PHV content 12 wt. %		
	Produced via a controlled fermentation process using microorganisms. Biodegradable polymer		
19,206-6	Poly(2-hydroxyethyl methacrylate) [25249-16-5] [-CH ₂ C(CH ₃)(CO ₂ CH ₂ CH ₂ OH)-] _n	1g	13.20
	d 1.150 FTIR 1(2), 1194C-RAS 1(2), 3167F	10g	57.00
	Crystals. Average M _w ca. 300,000	25g	113.80
	_____	10g	68.40
	_____	25g	134.20
18,213-3	Poly(2-hydroxypropyl methacrylate) [25200-79-1]		
	(-CH ₂ C(CH ₃)(CO ₂ CH ₂ CH(OH)CH ₃)-) _n FTIR 1(2), 1190C Safety 2,2877A		
	RAS 1(2), 3165K		
	Crystals		
	Poly(4-hydroxystyrene), see Poly(4-vinylphenol)		
44,668-6	Poly(indene-co-coumarone) [35343-70-5] d 1.140 Fp > 220°F (110°C)	1kg	18.50
	Flake. Average M _w ca. 735, 10 wt. % coumarone	3kg	41.40
	_____	1kg	18.50
44,669-6	Poly(indene-co-coumarone) [35343-70-5]	3kg	41.40
	Flake. Average M _w ca. 1,050, 10 wt. % coumarone	10g	42.60
19,185-7	Poly(isobornyl methacrylate) [64714-51-8] FTIR 1(2), 1194B RAS 1(2), 3167E		
	Beads. Average M _w ca. 554,000 (GPC). T _g 110°. Solubility parameter 8.1	100g	48.30
	_____	250g	89.70
18,145-5	Poly(isobutylene) [9003-27-4] [-CH ₂ C(CH ₃) ₂]- _n n _D 1.5045 d 0.920 FTIR 1(2), 1828		
	Safety 2,28788 RAS 1(2), 3151N-RTECS# UD1010000		
	Stab/chunk. Stabilized with 500 ppm 2,6-di-tert-butyl-4-methylphenol. Average M _w ca. 420,000, M _n ca. 500,000, M _w ca. 200,000 (GPC/MALLS). T _g -76°. Tm 1.6°. So. ability parameter 7.7	100g	41.40
	_____	250g	74.80
18,146-3	Poly(isobutylene) [9003-27-4] [-CH ₂ C(CH ₃) ₂]- _n		
	Stab/chunk. Stabilized with 500 ppm 2,6-di-tert-butyl-4-methylphenol. Average M _w ca. 1,200,000, M _n ca. 1,000,000, M _w ca. 600,000 (GPC/MALLS)		



44,570-3



44,668-6



19,155-7

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PAGE 46/46 * RCVD AT 7/15/2005 4:12:33 PM [Eastern Daylight Time] * SVR:USPTO-EFXRF-1/29 * DNIS:2738300 * CSID: + * DURATION (mm:ss):10:44

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